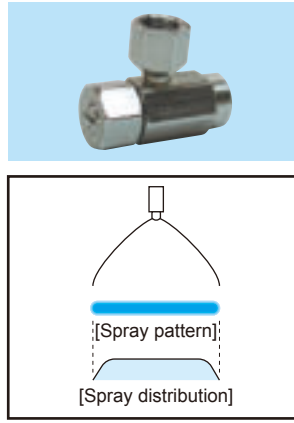


# High Impact Flat Spray Semi-Fine, Semi-Coarse Fog Nozzles

VVEA



- Flat spray pneumatic nozzle producing semi-fine (and semi-coarse) atomization with a mean droplet diameter of 50 μm or more.\*1
- High spray impact with thin flat spray pattern and uniform distribution.
- Large turn-down ratio with minimal variation in spray angle.
- Compact design.

\*1) Droplet diameter measured by laser Doppler method

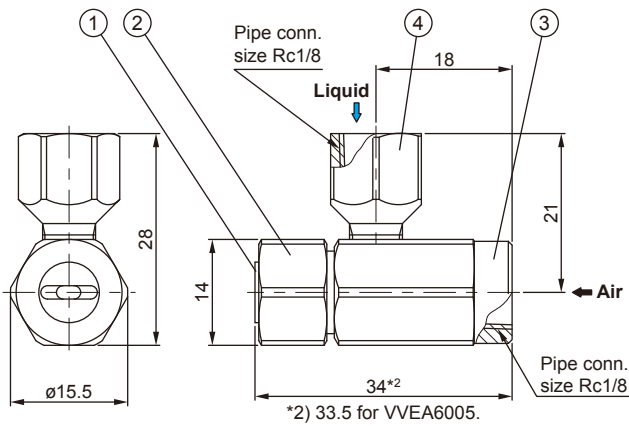
### APPLICATIONS

- Cleaning: Printed circuit boards, liquid crystal, steel plates

### DRAWING

#### Spray angle 60° type

■ Weight: 40 g



\*2) 33.5 for VVEA6005.

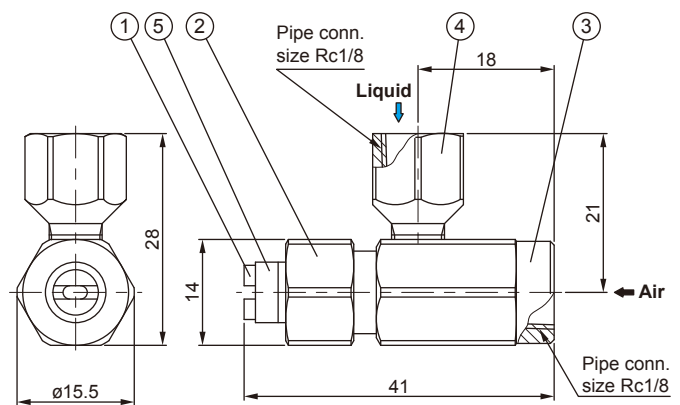
#### COMPONENTS AND MATERIALS

No.	Components	Standard materials*3
1	Nozzle tip	S303
2	Cap	S303
3	Mixing adaptor	S303
4	Liquid socket	S303

\*3) Optional material: S316

#### Spray angle 80° type

■ Weight: 44 g



#### COMPONENTS AND MATERIALS

No.	Components	Standard materials*3
1	Nozzle tip	S303
2	Cap	S303
3	Mixing adaptor	S303
4	Liquid socket	S303
5	Sleeve	S303

Note: No sleeve (component #5) for VVEA8005.

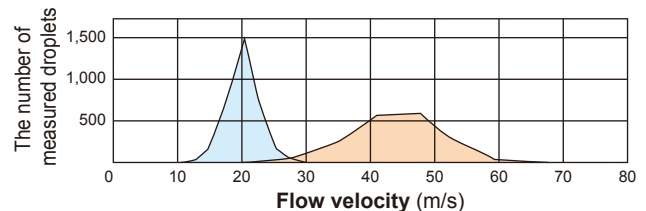
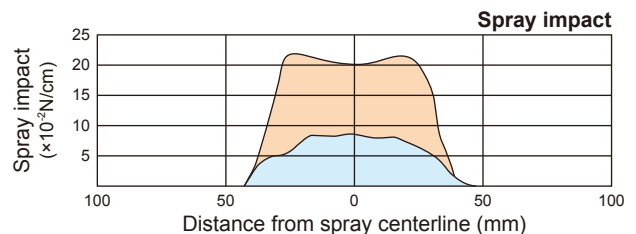
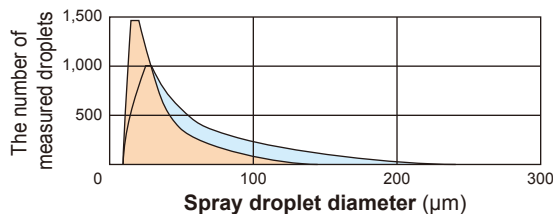
Unit: mm

### SPRAY IMPACT

In comparison to a hydraulic spray nozzle with equal spray capacity at the same pressure, VVEA series nozzles achieve a more powerful spray impact (2.5 times higher) with fine droplets (at twice the speed).

- Air pressure: 0.3 MPa    ■ Air consumption: 59 L/min, Normal
  - Liquid pressure: 0.3 MPa    ■ Spray capacity: 1.1 L/min
  - Spray height: 50 mm
- (Air pressure and air consumption apply only to VVEA)

○ = VVEA6020 (pneumatic nozzle)    ○ = VVP6510 (hydraulic nozzle)



**PERFORMANCE DATA**

Spray angle code*4	Spray capacity code	Air pressure (MPa)	Spray capacity (L/min) & Air consumption (L/min, Normal)						Mean droplet diameter (μm)	Free passage diameter (mm)		
			Liquid pressure (MPa)							Laser Doppler method	Tip orifice	Adaptor
			0.2		0.3		0.5		Liquid			Air
80	05	0.2	0.31	17	0.45	14	—	—	20–250	0.8	0.7	0.9
		0.3	0.23	24	0.36	22	0.58	18				
		0.4	—	—	0.29	29	0.50	25				
		0.5	—	—	—	—	0.43	33				
	10	0.2	0.54	36	0.90	24	—	—	20–250	1.0	1.1	1.3
		0.3	0.30	58	0.60	49	1.28	25				
		0.4	—	—	0.39	74	1.00	50				
		0.5	—	—	—	—	0.81	69				
	20	0.2	0.96	44	1.98	18	—	—	30–300	1.1	1.6	1.6
		0.3	0.53	81	1.10	59	2.63	19				
		0.4	—	—	0.53	104	2.00	50				
		0.5	—	—	—	—	1.30	89				
30	0.2	1.34	50	—	—	—	—	40–400	1.3	1.9	1.9	
	0.3	0.63	100	1.60	64	—	—					
	0.4	—	—	0.88	128	3.00	50					
	0.5	—	—	—	—	2.25	85					
60	05	0.2	0.31	17	0.45	14	—	—	20–250	1.0	0.8	0.9
		0.3	0.23	24	0.36	22	0.58	18				
		0.4	—	—	0.29	29	0.50	25				
		0.5	—	—	—	—	0.43	33				
	10	0.2	0.54	36	0.90	24	—	—	20–250	1.4	1.1	1.3
		0.3	0.30	58	0.60	49	1.28	25				
		0.4	—	—	0.39	74	1.00	50				
		0.5	—	—	—	—	0.81	69				
	20	0.2	0.96	44	1.98	18	—	—	30–300	1.5	1.6	1.6
		0.3	0.53	81	1.10	59	2.63	19				
		0.4	—	—	0.53	104	2.00	50				
		0.5	—	—	—	—	1.30	89				
30	0.2	1.34	50	—	—	—	—	40–400	1.6	1.9	1.9	
	0.3	0.63	100	1.60	64	—	—					
	0.4	—	—	0.88	128	3.00	50					
	0.5	—	—	—	—	2.25	85					

\*4) Spray angle measured at compressed air pressure of 0.4 MPa and liquid pressure of 0.5 MPa.

**HOW TO ORDER**

To inquire about or order a specific product please refer to this coding system.

<Example> 1/8 VVEA 6010 S303

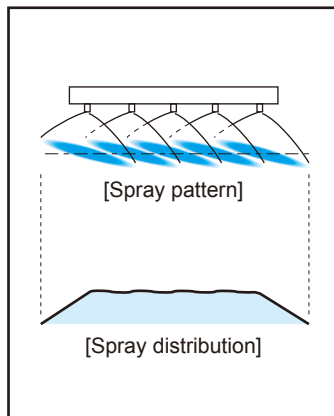
1/8 VVEA 60 10 S303

Spray angle code      Spray capacity code      Material

■80                      ■05    ■10  
■60                      ■20    ■30

**Integrated Spray Header with VVEA series nozzles**

**VVEA Header**



- Spray header equipped with VVEA series nozzles producing semi-fine (and semi-coarse) atomization with a mean droplet diameter of 50 μm or more.\*1
  - Combines two pipes for air and liquid into one rectangular spray header. Compact and easy to install and maintain.
  - Uniform spray distribution across the entire spray area.
- \*1) Droplet diameter measured by laser Doppler method

**APPLICATIONS**

- Cleaning: Liquid crystal glass substrate, printed circuit boards, steel plates

VVEA